



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D204-635-011
Job Sheet 173220



Part No: D204-635-011

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 3/23/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV G SHEETS 11,12 IPP Rev:G 02.08.28 Removed QC5 KJ IPP Rev:H 08-08-12 now @ chg 006 (DSI 9418) DD ver:EC IPP Rev J 09.01.28 DSI 9418 nVB EC verified:DD IPP REV:K 10.12.01 as per chg008 DD ver:EC IPP REV:L 12.01.23 AS PER ECN11-684 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	3/23/18	3/23/18	0.00	0.00	Start Up Stores/Pkg-1		Smb
110	Packaging	1 pcs	3/23/18	3/23/18	0.00	0.00	Packaging1-2		Smb
120	QC	1 pcs	3/23/18	3/23/18	0.00	0.00	QC4		Y. H
125	DC	1 pcs	3/23/18	3/23/18	0.00	0.00	DC		Y. H
130	Packaging	1 pcs	3/23/18	3/23/18	0.00	0.00	Packaging3-1		Y. H
140	QC21-FG	1 Ea	3/23/18	3/23/18	0.00	0.00	QC21		Y. H

Part Op 125 - Photocopy bluefile & type labels per PPP D204-635-011 CHG 010
Descriptions: 130 - Identify and pack for shipping as per PPP D204-635-011 Location :FG084

DAS
21

9-88

sold

MAR 7 7 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D204-635-041	Replacement Skidtube with Standard Wearplates Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5033094
K10003	Saddles	1 Ea (1 ea)	90-Start up Operation	503356

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D204-635-041	1	1	0
	K10003	1	2	0

Part Specifications

Specifications could not be found.



Container No: S054899



Part: D204-635-011

Job No: 173220

Serial No/Batch: S054899

Revision:
Inspector:

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9:42 AM dart.lacelle.linda

5053094

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐									